

# Claims

- [c1] 1. A method for fabricating a semiconductor device structure, the method comprising:  
forming a silicon germanium (SiGe) layer on a substrate;  
forming a silicon layer on the SiGe layer;  
forming a gate oxide layer on the silicon layer;  
forming a gate structure on the gate oxide layer;  
forming a lightly doped drain region in the silicon layer;  
forming a spacer on a sidewall of the gate structure;  
performing a doping process on the silicon layer to form a heavily doped drain region beside the lightly doped drain region, and on the gate structure;  
forming a cap layer over the substrate;  
performing an annealing process; and  
removing the cap layer.
- [c2] 2. The method of claim 1, wherein the doping process is conducted using n-type dopants.
- [c3] 3. The method of claim 1, wherein the doping process is conducted using arsenic ions.
- [c4] 4. The method of claim 1, wherein a dosage of the doping process is about  $3E15$  to about  $5E15$  ions/cm<sup>2</sup>.

- [c5] 5. The method of claim 1, wherein the doping process is conducted with an implant energy of about 60KeV.
- [c6] 6. The method of claim 1, wherein the cap layer is about 300 angstroms to about 700 angstroms thick.
- [c7] 7. The method of claim 1, wherein the cap layer comprises a silicon oxide layer.
- [c8] 8. The method of claim 1, wherein the annealing process is conducted at about 1000 degrees Celsius for about 10 to 20 seconds.
- [c9] 9. The method of claim 1 further comprises forming a silicide layer atop the gate structure and the heavily doped drain region.
- [c10] 10. The method of claim 2, wherein the silicide layer is selected from the group consisting of tungsten silicide, titanium silicide, nickel silicide, magnesium silicide, platinum silicide and palladium silicide.
- [c11] 11. The method of claim 1, wherein the heavily doped drain region is formed in the silicon layer.
- [c12] 12. The method of claim 1, wherein the heavily doped drain region is formed in the silicon layer and the silicon germanium layer.

- [c13] 13. The method of claim 1, wherein the heavily doped drain region is formed in the silicon germanium layer.
- [c14] 14. The method of claim 1, wherein the gate structure is formed with polysilicon or silicon germanium.
- [c15] 15. The method of claim 1, wherein the silicon layer is strained.
- [c16] 16. A fabrication method for a semiconductor structure, the method comprising:  
providing a silicon substrate;  
forming a gate electrode over the silicon substrate;  
introducing n-type dopants to the silicon substrate to form source/drain regions in the substrate beside the gate electrode and to the gate electrode;  
forming a cap layer the doped polysilicon gate;  
performing an annealing process; and  
removing the cap layer.
- [c17] 17. The method of claim 16, wherein the n-type dopants include arsenic ions.
- [c18] 18. The method of claim 16, wherein a dosage of the n-type dopants is about  $3\text{E}15$  ions/cm<sup>2</sup> to about  $5\text{E}15$  ions/cm<sup>2</sup>.
- [c19] 19. The method of claim 16, wherein the annealing pro-

cess comprises a rapid thermal annealing process conducted at about 1000 degrees Celsius for about 10 to 20 seconds.

- [c20] 20. The method of claim 16, wherein the cap layer is about 300 to about 700 angstroms thick.
- [c21] 21. The method of claim 16, wherein the cap layer comprises a silicon oxide layer deposited at about 400 degrees to 500 degrees Celsius.
- [c22] 22. The method of claim 16, wherein the gate electrode is formed with polysilicon or silicon germanium.
- [c23] 23. A fabrication method for a semiconductor device, the method comprising:
  - forming a silicon germanium (SiGe) layer on a substrate;
  - forming a silicon layer on the SiGe layer;
  - forming a gate oxide layer on the silicon layer;
  - forming a gate structure on the gate oxide layer;
  - implanting arsenic ions to the strained silicon layer to form a lightly doped drain region;
  - forming a spacer on a sidewall of the gate;
  - implanting arsenic ions to the strained silicon layer and a top surface of the silicon germanium layer to form a heavily doped drain region beside the lightly doped drain region and to the gate structure;

forming a cap layer over the substrate;  
performing a rapid thermal annealing process;  
removing the cap layer;  
forming a nickel silicide layer atop the gate structure and the heavily doped drain region.

[c24] 24. The method of claim 23, wherein the gate structure is formed with polysilicon or silicon germanium.

[c25] 25. The method of claim 23, wherein a dosage used implanting the arsenic ions to the strained silicon layer and a top surface of the silicon germanium layer, and to the gate structure is about  $3E15$  to about  $5E15$  ions/cm<sup>2</sup>.